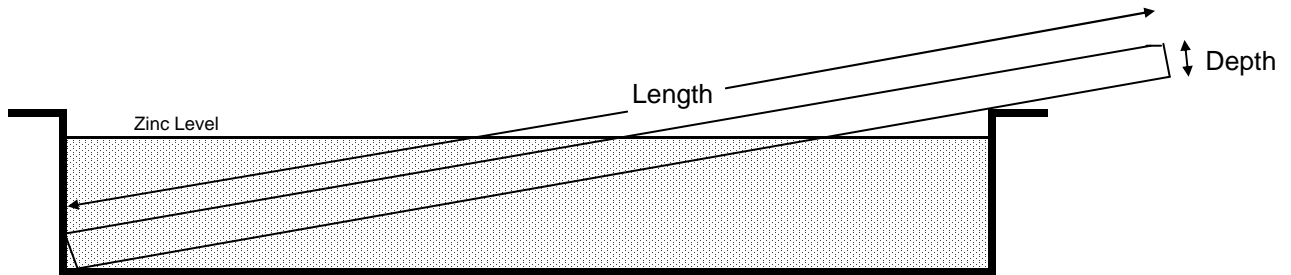


## DOUBLE DIP CHART

Kettle Size 12.600m L x 1.016m W x 2.440m D



Member Depth (mm)	Member Length Teetered	Member Length Flipped	
2440 - 3000		12600	Single Pickle, Flipped in Flux and Kettle, contact us about warpage
2400		12600	
2300		13200	
2200		13200	
2100	MUST BE FLIPPED	14200	
2000		14750	
1900		15275	
1800		15700	
1700		15700	
1600		15700	
1500		15700	
1400		15700	
1300		15700	
1200		15700	
1100	13900		
1000	14975		
<= 900	15700		Maximum length to fit in 15.7m x 1.0m x 2.0m pickle tanks

- Notes:
- 1) Member depths include all protrusions such as base plates, connection plates, etc. Please call us with questions on more complex sections.
  - 2) Material greater than 13mm thick must be flipped (not teetered).
  - 3) This chart takes into account a 200mm overlap.
  - 4) For total member weights greater than 8000 kg please call for Engineers approval.